

CELANEX® 5202 | PBT | Glass Reinforced

Description

Celanex 5202 is a 15% glass filled polyester that features improved surface gloss and has an excellent balance of mechanical properties, processability, and color stability under heat and UV exposure. A typical application for Celanex 5202 is oven handles.

Physical properties	Value	Unit	Test Standard
Density	1440	kg/m ³	ISO 1183
Mold shrinkage - parallel	0.1-0.6	%	ISO 294-4
Mold shrinkage - normal	0.7	%	ISO 294-4
Humidity absorption (23°C/50%RH)	0.17	%	ISO 62

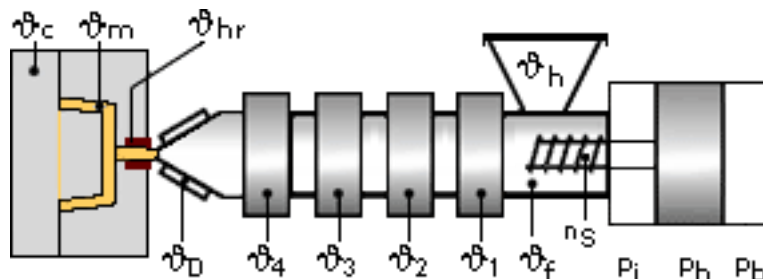
Mechanical properties	Value	Unit	Test Standard
Tensile modulus (1mm/min)	6100	MPa	ISO 527-2/1A
Tensile stress at break (5mm/min)	100	MPa	ISO 527-2/1A
Tensile strain at break (5mm/min)	2.5	%	ISO 527-2/1A
Flexural modulus (23°C)	5300	MPa	ISO 178
Flexural strength (23°C)	150	MPa	ISO 178
Charpy impact strength @ 23°C	15.0	kJ/m ²	ISO 179/1eU
Charpy impact strength @ -30°C	17.0	kJ/m ²	ISO 179/1eU
Charpy notched impact strength @ 23°C	4.7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength @ -30°C	4.5	kJ/m ²	ISO 179/1eA
Notched impact strength (Izod) @ 23°C	4.4	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
Melting temperature (10°C/min)	225	°C	ISO 11357-1,-2,-3
Glass transition temperature (10°C/min)	50	°C	ISO 11357-1,-2,-3
DTUL @ 1.8 MPa	180	°C	ISO 75-1/-2
DTUL @ 0.45 MPa	215	°C	ISO 75-1/-2
Coeff.of linear therm. expansion (parallel)	0.42	E-4/°C	ISO 11359-2
Coeff.of linear therm. expansion (normal)	0.73	E-4/°C	ISO 11359-2
Flammability at thickness h	HB	class	UL94
thickness tested (h)	0.8	mm	UL94

Electrical properties	Value	Unit	Test Standard
Relative permittivity - 100 Hz	2.7	-	IEC 60250
Relative permittivity - 1 MHz	2.7	-	IEC 60250
Dissipation factor - 1 MHz	140	E-4	IEC 60250
Volume resistivity	7E14	Ohm*m	IEC 60093
Surface resistivity	4E15	Ohm	IEC 60093
Electric strength	17	kV/mm	IEC 60243-1
Comparative tracking index CTI	225	-	IEC 60112

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Typical injection moulding processing conditions



Pre Drying:

Necessary low maximum residual moisture content: 0.02%

To avoid hydrolytic degradation during processing, CELANEX resins have to be dried to a moisture level equal to or less than 0.02%. Drying should be done in a dehumidifying hopper dryer capable of dewpoints <-40°F (-40°C) at 250°F (121°C) for 4 hours.

For subsequent storage of the material in the dryer until processed (<= 60 h) it is necessary to lower the temperature to 100° C.

Drying time: 4 h

Drying temperature: 120 - 130 °C

Temperature:

	ϕManifold	ϕMold	ϕMelt	ϕNozzle	ϕZone4	ϕZone3	ϕZone2	ϕZone1	ϕFeed	ϕHopper
min (°C)	250	65	235	250	240	235	235	230	230	20
max (°C)	265	93	265	265	260	255	255	250	250	50

Speed:

Injection speed: medium-fast

Contact Information

Americas

Ticona North American Headquarters
Product Information Service
8040 Dixie Highway
Florence, KY 41042
USA
Tel.: +1-800-833-4882
Tel.: +1-859-372-3244
email: prodinfo@ticona.com
Ticona on the web: www.ticona.com

Customer Service

Tel.: +1-800-526-4960
Tel.: +1-859-372-3214
Fax: +1-859-372-3125

Europe

Ticona GmbH
Information Service
Tel.: +49 (0) 180-5842662 (Germany)
+49 (0) 69-30516299 (Europe)
Fax: +49 (0) 180-2021202 (Germany & Europe)
email: infoservice@ticona.de
Internet: www.ticona.com

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General Disclaimer

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values.

Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use.

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We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed (+49 (0) 69 30516299 for Europe and +1 859-372-3244 for the Americas) for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

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