

CELANEX® 6402R | PBT | Mineral / Glass Reinforced

Description

Celanex 6402R is a 40% Glass/ mineral filled polyester with 25% Post Consumer Recycled content. It is available in natural, black and various colors including metallic colors.

| Physical properties | Value | Unit | Test Standard |
|---------------------------|-------------|-------------------|---------------|
| Density | 1660 | kg/m ³ | ISO 1183 |
| Mold shrinkage - parallel | 0.1 | % | ISO 294-4 |
| Mold shrinkage - normal | 0.5 | % | ISO 294-4 |

| Mechanical properties | Value | Unit | Test Standard |
|---------------------------------------|--------------|-------------------|---------------|
| Tensile modulus (1mm/min) | 13500 | MPa | ISO 527-2/1A |
| Tensile stress at break (5mm/min) | 147 | MPa | ISO 527-2/1A |
| Tensile strain at break (5mm/min) | 2.1 | % | ISO 527-2/1A |
| Flexural modulus (23°C) | 12500 | MPa | ISO 178 |
| Flexural strength (23°C) | 220 | MPa | ISO 178 |
| Charpy notched impact strength @ 23°C | 7.5 | kJ/m ² | ISO 179/1eA |

| Thermal properties | Value | Unit | Test Standard |
|--------------------|------------|------|---------------|
| DTUL @ 1.8 MPa | 205 | °C | ISO 75-1/-2 |

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General Disclaimer

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values.

Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use.

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We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed (+49 (0) 69 30516299 for Europe and +1 859-372-3244 for the Americas) for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

The products mentioned herein are not intended for use in medical or dental implants.

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