

## HOSTAFORM® LW90EWX | POM | Tribological

### Description

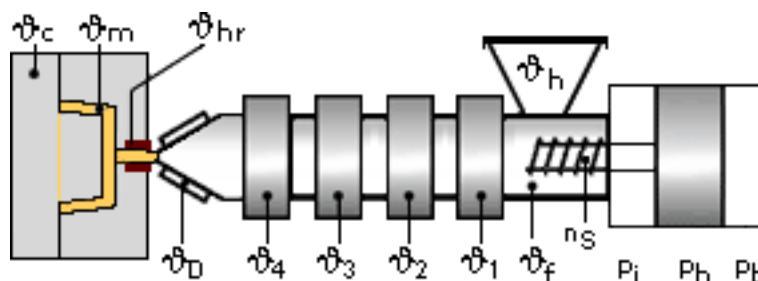
Hostaform® LW90EWX is a specialty low wear grade of acetal copolymer designed for improved performance including when paired against other thermoplastic resins (PBT, PA, PC, PMMA) or steel. Due to the special wax blend the material has a good weld line strength.

Physical properties	Value	Unit	Test Standard
Density	<b>1400</b>	kg/m <sup>3</sup>	ISO 1183
Melt volume rate (MVR)	<b>9.5</b>	cm <sup>3</sup> /10min	ISO 1133
MVR test temperature	<b>190</b>	°C	ISO 1133
MVR test load	<b>2.16</b>	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
Tensile modulus (1mm/min)	<b>2800</b>	MPa	ISO 527-2/1A
Tensile stress at yield (50mm/min)	<b>61</b>	MPa	ISO 527-2/1A
Tensile strain at yield (50mm/min)	<b>8</b>	%	ISO 527-2/1A
Nominal strain at break (50mm/min)	<b>28</b>	%	ISO 527-2/1A
Charpy impact strength @ 23°C	<b>180.0</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength @ 23°C	<b>6.5</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
Melting temperature (10°C/min)	<b>166</b>	°C	ISO 11357-1,-2,-3
DTUL @ 1.8 MPa	<b>92</b>	°C	ISO 75-1/-2

### Typical injection moulding processing conditions



#### Pre Drying:

The product can then be stored in standard conditions until processed.

**Drying time: 3 - 4 h**

**Drying temperature: 100 - 120 °C**

#### Temperature:

	ϕManifold	ϕMold	ϕMelt	ϕNozzle	ϕZone4	ϕZone3	ϕZone2	ϕZone1	ϕFeed	ϕHopper
min (°C)	190	80	190	190	190	190	180	170	60	20
max (°C)	210	120	210	210	210	200	190	180	80	30

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### Pressure:

	Inj press	Hold press	Back pressure
min (bar)	600	600	0
max (bar)	1200	1200	5

### Speed:

#### Injection speed: slow

#### Screw speed

Screw diameter (mm)	16	25	40	55	75
Screw speed (RPM)	-	150	100	70	-

## Injection Molding

Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Melt temperature	190-230 °C
Mould temperature	80-120 °C

## Contact Information

### Americas

Ticona North American Headquarters  
Product Information Service  
8040 Dixie Highway  
Florence, KY 41042  
USA  
Tel.: +1-800-833-4882  
Tel.: +1-859-372-3244  
email: [prodinfo@ticona.com](mailto:prodinfo@ticona.com)  
Ticona on the web: [www.ticona.com](http://www.ticona.com)

#### Customer Service

Tel.: +1-800-526-4960  
Tel.: +1-859-372-3214  
Fax: +1-859-372-3125

### Europe

Ticona GmbH  
Information Service  
Tel.: +49 (0) 180-5842662 (Germany)  
+49 (0) 69-30516299 (Europe)  
Fax: +49 (0) 180-2021202 (Germany & Europe)  
email: [infoservice@ticona.de](mailto:infoservice@ticona.de)  
Internet: [www.ticona.com](http://www.ticona.com)

## General Disclaimer

**NOTICE TO USERS:** Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values.

Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use.

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